



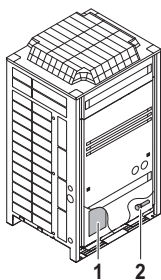
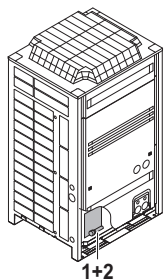
# INSTALLATION MANUAL

**Inverter condensing unit**

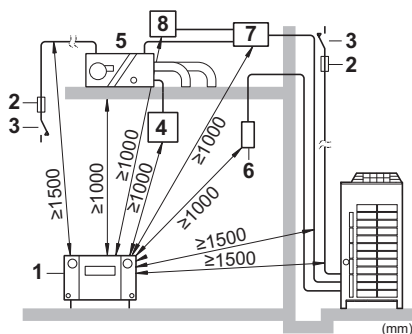
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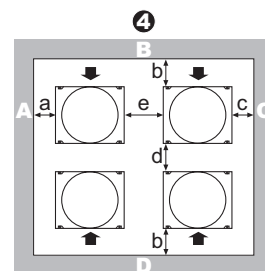
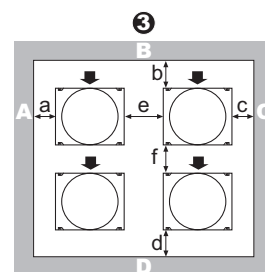
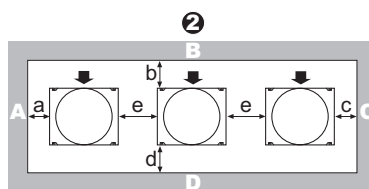
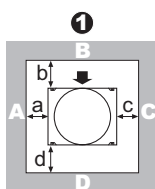
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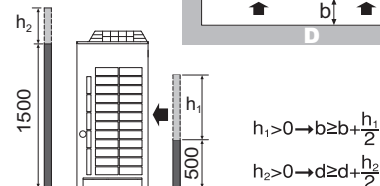
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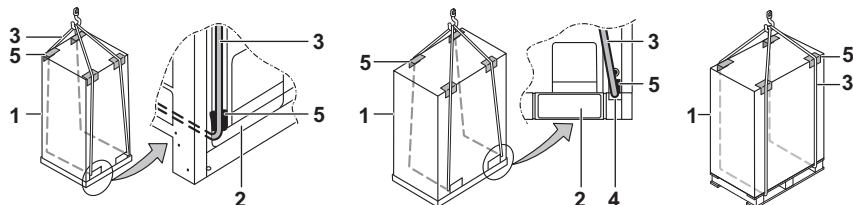
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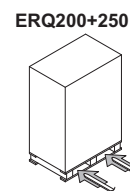
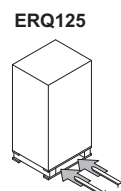
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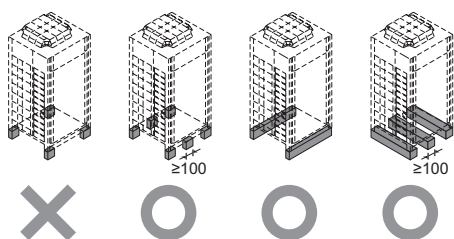
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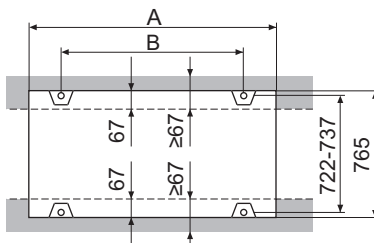
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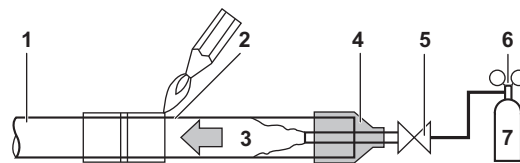
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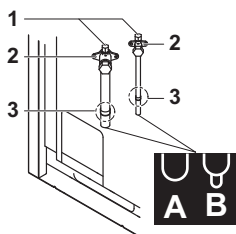
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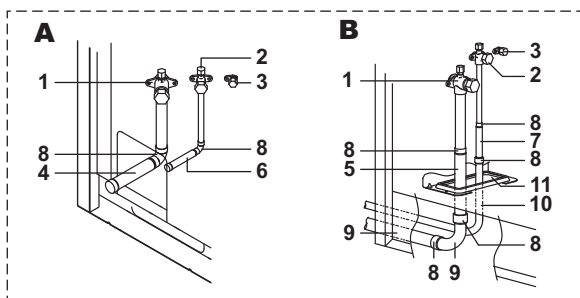
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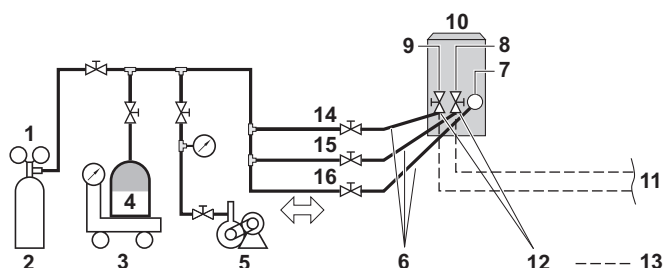
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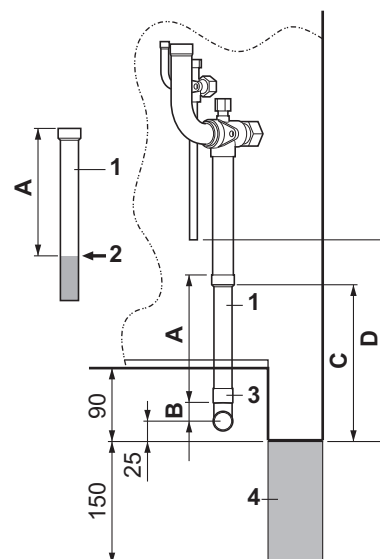
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10



12



11

## CONTENTS

	Page
About L <sup>oop</sup> by Daikin .....	1
1. Introduction .....	2
1.1. Combination .....	2
1.2. Standard supplied accessories .....	2
1.3. Technical and Electrical specifications .....	2
2. Main components .....	2
3. Selection of location .....	2
4. Inspecting and handling the unit .....	3
5. Unpacking and placing the unit .....	3
6. Refrigerant piping .....	4
6.1. Installation tools .....	4
6.2. Selection of piping material .....	4
6.3. Pipe connection .....	4
6.4. Connecting the refrigerant piping .....	5
6.5. Protection against contamination when installing pipes .....	6
7. Leak test and vacuum drying .....	7
8. Field wiring .....	7
8.1. Internal wiring – Parts table .....	8
8.2. Optional parts cool/heat selector .....	8
8.3. Power circuit and cable requirements .....	9
8.4. General cautions .....	9
8.5. System examples .....	10
8.6. Leading power line and transmission line .....	10
8.7. Field line connection: cool/heat selection .....	10
8.8. Field line connection: power wiring .....	11
8.9. Wiring example for wiring inside unit .....	12
9. Pipe insulation .....	12
10. Checking of unit and installation conditions .....	12
11. Charging refrigerant .....	12
11.1. Important information regarding the refrigerant used .....	12
11.2. Precautions when adding R410A .....	13
11.3. Stop valve operation procedure .....	13
11.4. Additional refrigerant charge .....	13
11.5. Checks after adding refrigerant .....	14
12. Before operation .....	15
12.1. Service precautions .....	15
12.2. Checks before initial start-up .....	15
12.3. Field setting .....	15
12.4. Test operation .....	17
13. Service mode operation .....	18
14. Caution for refrigerant leaks .....	19
15. Disposal requirements .....	19



READ THIS MANUAL ATTENTIVELY BEFORE STARTING UP THE UNIT. DO NOT THROW IT AWAY. KEEP IT IN YOUR FILES FOR FUTURE REFERENCE.

IMPROPER INSTALLATION OR ATTACHMENT OF EQUIPMENT OR ACCESSORIES COULD RESULT IN ELECTRIC SHOCK, SHORT-CIRCUIT, LEAKS, FIRE OR OTHER DAMAGE TO THE EQUIPMENT. BE SURE ONLY TO USE ACCESSORIES MADE BY DAIKIN WHICH ARE SPECIFICALLY DESIGNED FOR USE WITH THE EQUIPMENT AND HAVE THEM INSTALLED BY A PROFESSIONAL.

DAIKIN EQUIPMENT IS DESIGNED FOR COMFORT APPLICATIONS. FOR USE IN OTHER APPLICATIONS, PLEASE CONTACT YOUR LOCAL DAIKIN DEALER.

IF UNSURE OF INSTALLATION PROCEDURES OR USE, ALWAYS CONTACT YOUR DEALER FOR ADVICE AND INFORMATION.

THIS AIR CONDITIONER COMES UNDER THE TERM "APPLIANCES NOT ACCESSIBLE TO THE GENERAL PUBLIC".

The English text is the original instruction. Other languages are translations of the original instructions.

## ABOUT L<sup>oop</sup> BY DAIKIN

L<sup>oop</sup> by Daikin is part of Daikin's wider commitment to reduce our environmental footprint. With L<sup>oop</sup> by Daikin we want to create a circular economy for refrigerants. One of the actions to achieve this, is the reuse of reclaimed refrigerant in units produced and sold in Europe. For more information about the countries that are in scope, visit: <http://www.daikin.eu/loop-by-daikin>.



The refrigerant R410A requires strict cautions for keeping the system clean, dry and tight.

- Clean and dry  
Foreign materials (including mineral oils such as SUNISO oil or moisture) should be prevented from getting mixed into the system.
- Tight  
R410A does not contain any chlorine, does not destroy the ozone layer, and does not reduce the earth's protection against harmful ultraviolet radiation. R410A can contribute slightly to the greenhouse effect if it is released. Therefore we should take special attention to check the tightness of the installation.

Read "6. Refrigerant piping" on page 4 carefully and follow these procedures correctly.



Since design pressure is 4.0 MPa or 40 bar, pipes of larger wall thickness may be required. The wall thickness of piping must be carefully selected, refer to paragraph "6.2. Selection of piping material" on page 4 for more details.

Do NOT connect the system to DIII-net devices:

- **Intelligent<sup>touch</sup> Controller**
- **Intelligent Manager**
- **DMS-IF**
- **BACnet Gateway**
- ...

This could result in malfunction or breakdown of the total system.

## 1. INTRODUCTION

### 1.1. Combination

The air handling units can be installed in the following range.

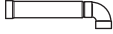
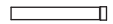
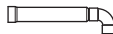

- Always use appropriate air handling units compatible with R410A.  
To learn which models of air handling units are compatible with R410A, refer to the product catalogs.
- The manufacturer of this outdoor unit has limited responsibility for total capacity of the system because performance is determined by the total system. The discharge air may fluctuate depending on selected air handling unit and depending on the installation configuration.
- Both air handling unit, digital controller software and hardware are field supply and are to be selected by the installer. Refer to the manual "Option kit for combination of Daikin condensing units with field supplied air handling units" for more details.  
The recommended temperature setting on the field supplied controller is between 16°C and 25°C.
- Refer to the installation and operation manual of the control box or to the Technical Data for allowed heat exchanger combinations.

### 1.2. Standard supplied accessories

See location 1 in [figure 1](#) for reference to where following accessories are supplied with the unit.

Installation manual	1
Operation manual	1
Fluorinated greenhouse gases label	1
Multilingual fluorinated greenhouse gases label	1

See location 2 in [figure 1](#) for reference to where following accessories are supplied with the unit.

Gas side accessory pipe	
Item	Quantity
	1
	1
Liquid side accessory pipe	
Item	Quantity
	1
	1

### 1.3. Technical and Electrical specifications

Refer to the Engineering Data Book for the complete list of specifications.

## 2. MAIN COMPONENTS

For main components and function of the main components, refer to the Engineering Data Book.

## 3. SELECTION OF LOCATION



- Make sure to provide for adequate measures in order to prevent that the outdoor unit be used as a shelter by small animals.
- Small animals making contact with electrical parts can cause malfunctions, smoke or fire. Please instruct the customer to keep the area around the unit clean.

Obtain the customer's permission before installing.

The inverter units should be installed in a location that meets the following requirements:

- 1 The foundation is strong enough to support the weight of the unit and the floor is flat to prevent vibration and noise generation.



If not, the unit may fall over and cause damage or injury.

- 2 The space around the unit is adequate for servicing and the minimum space for air inlet and air outlet is available. (Refer to [figure 2](#) and choose one of the possibilities).

**A B C D** Sides along the installation site with obstacles  
➡ Suction side

- In case of an installation site where sides **A+B+C+D** have obstacles, the wall heights of sides **A+C** have no impact on service space dimensions. Refer to [figure 2](#) for impact of wall heights of sides **B+D** on service space dimensions.
- In case of an installation site where only the sides **A+B** have obstacles, the wall heights have no influence on any indicated service space dimensions.



**NOTE** The service space dimensions in [figure 2](#) are based on cooling operation at 35°C.

- 3 Make sure that there is no danger of fire due to leakage of inflammable gas.
- 4 Ensure that water can not cause any damage to the location in case it drips out the unit (e.g. in case of a blocked drain pipe).
- 5 The piping length may not exceed the allowable piping length (see "[4 Piping length restrictions](#)" on page 6)
- 6 Select the location of the unit in such a way that neither the discharged air nor the sound generated by the unit disturbs anyone.
- 7 Make sure that the air inlet and outlet of the unit are not positioned towards the main wind direction. Frontal wind will disturb the operation of the unit. If necessary, use a windscreen to block the wind.
- 8 Do not install or operate the unit on locations where air contains high levels of salt, like e.g. in the vicinity of oceans. (Refer for further information to the engineering databook).
- 9 During installation, avoid the possibility that anybody can climb on the unit or place objects on the unit.  
Falls may result in injury.
- 10 When installing the unit in a small room, take measures in order to keep the refrigerant concentration from exceeding allowable safety limits in the event of a refrigerant leak.



Excessive refrigerant concentrations in a closed room can lead to oxygen deficiency.

- 11 The equipment is not intended for use in a potentially explosive atmosphere.



- The equipment described in this manual may cause electronic noise generated from radio-frequency energy. The equipment complies to specifications that are designed to provide reasonable protection against such interference. However, there is no guarantee that interference will not occur in a particular installation. It is therefore recommended to install the equipment and electric wires keeping proper distances away from stereo equipment, personal computers, etc... (See figure 3).

- 1 Personal computer or radio
- 2 Fuse
- 3 Earth leakage breaker
- 4 Remote controller
- 5 Cool/heat selector
- 6 Air handling unit
- 7 Control box
- 8 Expansion valve kit



In places with weak reception, keep distances of 3 m or more to avoid electromagnetic disturbance of other equipment and use conduit tubes for power and transmission lines.

- In heavy snowfall areas, select an installation site where snow will not affect the operation of the unit.
- The refrigerant R410A itself is nontoxic, nonflammable and is safe. If the refrigerant should leak however, its concentration may exceed the allowable limit depending on room size. Due to this, it could be necessary to take measures against leakage. Refer to the chapter "14. Caution for refrigerant leaks" on page 19.
- Do not install in the following locations.
  - Locations where sulfurous acids and other corrosive gases may be present in the atmosphere.  
Copper piping and soldered joints may corrode, causing refrigerant to leak.
  - Locations where a mineral oil mist, spray or vapour may be present in the atmosphere.  
Plastic parts may deteriorate and fall off or causing water leakage.
  - Locations where equipment that produces electromagnetic waves is found.  
The electromagnetic waves may cause the control system to malfunction, preventing normal operation.
  - Locations where flammable gases may leak, where thinner, gasoline, and other volatile substances are handled, or where carbon dust and other incendiary substances are found in the atmosphere.  
Leaked gas may accumulate around the unit, causing an explosion.
- When installing, take strong winds, typhoons or earthquakes into account.  
Improper installation may result in fall over of the unit.

## 4. INSPECTING AND HANDLING THE UNIT

At delivery, the package should be checked and any damage should be reported immediately to the carrier claims agent.

When handling the unit, take into account the following:

- 1  Fragile, handle the unit with care.
- 2  Keep the unit upright in order to avoid compressor damage.
- 3 Choose on beforehand the path along which the unit is to be brought in.
- 3 Bring the unit as close as possible to its final installation position in its original package to prevent damage during transport. (See figure 4)

- 1 Packaging material
- 2 Opening (large)
- 3 Belt sling
- 4 Opening (small) (40x45)
- 5 Protector

- 4 Lift the unit preferably with a crane and 2 belts of at least 8 m long. (See figure 4)

Always use protectors to prevent belt damage and pay attention to the position of the unit's centre of gravity.

### NOTE



Use a belt sling of ≤20 mm wide that adequately bears the weight of the unit.

- 5 If a forklift is to be used, preferably transport the unit with pallet first, then pass the forklift arms through the large rectangular openings on the bottom of the unit. (See figure 5)
- 5.1 From the moment you use a forklift to move the unit to its final position, lift the unit under the pallet.
- 5.2 Once at final position, unpack the unit and pass the forklift arms through the large rectangular openings on the bottom of the unit.

### NOTE



Use filler cloth on the forklift arms to prevent damaging the unit. If the paint on the bottom frame peels off, the anti corrosion effect may decrease.

## 5. UNPACKING AND PLACING THE UNIT

- Remove the four screws fixing the unit to the pallet.
- Make sure the unit is installed level on a sufficiently strong base to prevent vibration and noise.



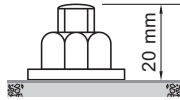
Do not use stands to only support the corners. (See figure 6)

- |   |                                 |
|---|---------------------------------|
| X | Not allowed (except for ERQ125) |
| O | Allowed (units: mm)             |

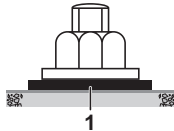
- Make sure the base under the unit is larger than the 765 mm of the unit depth. (See figure 7)
- The height of the foundation must at least be 150 mm from the floor.
- The unit must be installed on a solid longitudinal foundation (steelbeam frame or concrete) as indicated in figure 7.

Model	A	B
ERQ125	635	497
ERQ200+250	930	792

- Support the unit with a foundation of 67 mm wide or more. (The support leg of the unit is 67 mm wide, see [figure 7](#)).
- Fasten the unit in place using four foundation bolts M12. It is best to screw in the foundation bolts until their length remains 20 mm above the foundation surface.



- Prepare a water drainage channel around the foundation to drain waste water from around the unit.
- If the unit is to be installed on a roof, check the strength of the roof and its drainage facilities first.
- If the unit is to be installed on a frame, install the waterproofing board within a distance of 150 mm under the unit in order to prevent infiltration of water coming from under the unit.
- When installed in a corrosive environment, use a nut with plastic washer (1) to protect the nut tightening part from rust.



## 6. REFRIGERANT PIPING



**Do not insert fingers, rods or other objects into the air inlet or outlet. When the fan is rotating at high speed, it will cause injury.**



Use R410A to add refrigerant.

All field piping must be installed by a licensed refrigeration technician and must comply with relevant local and national regulations.

### Caution to be taken when brazing refrigerant piping

Do not use flux when brazing copper-to-copper refrigerant piping. (Particularly for the HFC refrigerant piping) Therefore, use the phosphor copper brazing filler metal (BCuP) which does not require flux.

Flux has extremely harmful influence on refrigerant piping systems. For instance, if the chlorine based flux is used, it will cause pipe corrosion or, in particular, if the flux contains fluorine, it will damage the refrigerant oil.

Be sure to perform a nitrogen blow when brazing. Brazing without performing nitrogen replacement or releasing nitrogen into the piping will create large quantities of oxidized film on the inside of the pipes, adversely affecting valves and compressors in the refrigerating system and preventing normal operation.

After completing the installation work, check that the refrigerant gas does not leak.

Toxic gas may be produced if the refrigerant gas leaks into the room and comes in contact with a source of fire.

Ventilate the area immediately in the event of a leak.

In the event of a leak, do not touch the leaked refrigerant directly. Frostbite may be caused.

### 6.1. Installation tools

Make sure to use installation tools (gauge manifold charge hose, etc.) that are exclusively used for R410A installations to withstand the pressure and to prevent foreign materials (e.g. mineral oils such as SUNISO and moisture) from mixing into the system.

Use a 2-stage vacuum pump with a non-return valve which can evacuate to -100.7 kPa (5 Torr, -755 mm Hg).

#### NOTE



Make sure the pump oil does not flow oppositely into the system while the pump is not working.

### 6.2. Selection of piping material

1. Foreign materials inside pipes (including oils for fabrication) must be 30 mg/10 m or less.
2. Use the following material specification for refrigerant piping:
  - Construction material: phosphoric acid deoxidized seamless copper for refrigerant.
  - Temper grade: use piping with temper grade in function of the pipe diameter as listed in the table below.

Pipe Ø	Temper grade of piping material
≤15.9	O
≥19.1	1/2H

O = Annealed  
1/2H = Half hard

- The pipe thickness of the refrigerant piping should comply with relevant local and national regulations. The minimal pipe thickness for R410A piping must be in accordance with the table below.

Pipe Ø	Minimal thickness t (mm)
9.5	0.80
15.9	0.99
19.1	0.80
22.2	0.80

3. In case the required pipe sizes (inch sizes) are not available, it is also allowed to use other diameters (mm sizes), taken the following into account:
  - select the pipe size nearest to the required size.
  - use the suitable adapters for the change-over from inch to mm pipes (field supply).

### 6.3. Pipe connection

Be sure to perform a nitrogen blow when brazing and to read the paragraph "[Caution to be taken when brazing refrigerant piping](#)" on [page 4](#) first.

#### NOTE



The pressure regulator for the nitrogen released when doing the brazing should be set to 0.02 MPa or less. ([See figure 8](#))

- 1 Refrigerant piping
- 2 Location to be brazed
- 3 Nitrogen
- 4 Taping
- 5 Manual valve
- 6 Regulator
- 7 Nitrogen

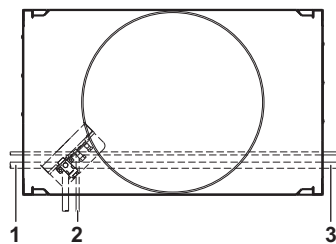


Do not use anti-oxidants when brazing the pipe joints. Residue can clog pipes and break equipment.

## 6.4. Connecting the refrigerant piping

### 1 Front connection or side connection

Installation of refrigerant piping is possible as front connection or side connection (when taken out from the bottom) as shown in the figure.



- 1 Left-side connection
- 2 Front connection
- 3 Right-side connection

#### NOTE



#### Precautions when knocking out knock holes

- Be sure to avoid damaging the casing
- After knocking out the holes, we recommend you remove the burrs and paint the edges and areas around the edges using the repair paint to prevent rusting.
- When passing electrical wiring through the knock holes, wrap the wiring with protective tape to prevent damage.

### 2 Removing the pinched piping (See figure 9)



#### Never remove the pinched piping by brazing.

Any gas or oil remaining inside the stop valve may blow off the pinched piping.

Failure to observe the instructions in procedure below properly may result in property damage or personal injury, which may be serious depending on the circumstances.



Use the following procedure to remove the pinched piping:

- 1 Remove the valve lid and make sure that the stop valves are fully closed.
- 2 Connect a charge hose to service ports of all stop valves.
- 3 Recover gas and oil from the pinched piping by using a recovery unit.



Do not vent gases into the atmosphere.

- 4 When all gas and oil is recovered from the pinched piping, disconnect the charge hose and close the service ports.
- 5 In case the pinched piping lower part looks like detail **A** in figure 9, follow instructions as per procedure steps 7+8.  
In case the pinched piping lower part looks like detail **B** in figure 9, follow instructions as per procedure steps 6+7+8.
- 6 Cut off the lower part of the smaller pinched piping with an appropriate tool (e.g. a pipe cutter, a pair of nippers, ...) so that a cross-section is open, allowing remaining oil to drip out in case the recovery was not complete.  
Wait until all oil is dripped out.
- 7 Cut the pinched piping off with a pipe cutter just above the brazing point or just above the marking in case there is no brazing point.



Never remove the pinched piping by brazing.



- 8 Wait until all oil is dripped out in case the recovery was not complete, and only then proceed with connection of the field piping.

See figure 9.

- 1 Service port
- 2 Stop valve
- 3 Point of pipe cutting just above brazing point or above marking
- A Pinched piping
- B Pinched piping





Precautions when connecting field piping.

- Perform brazing at the gas stop valve before brazing at the liquid stop valve.
- Add brazing material as shown in the figure.



- Be sure to use the supplied accessory pipes when carrying out piping work in the field.
- Be sure that the field installed piping does not touch other pipes, the bottom panel or side panel. Especially for the bottom and side connection, be sure to protect the piping with suitable insulation, to prevent it from coming into contact with the casing.

### 3 Piping connections

(See figure 10)

- Front connection:  
Remove the stop valve cover to connect.
- Bottom connection:  
Remove the knock holes on the bottom frame and route the piping under the bottom frame.

**A** Front connection  
Remove the stop valve cover to connect.

**B** Bottom connection:  
Remove the knock holes on the bottom frame and route the piping under the bottom frame

- 1 Gas pipe stop valve
- 2 Liquid pipe stop valve
- 3 Service port for adding refrigerant
- 4 Gas side accessory pipe (1)
- 5 Gas side accessory pipe (2)
- 6 Liquid side accessory pipe (1)
- 7 Liquid side accessory pipe (2)
- 8 Brazing
- 9 Gas side piping (field supply)
- 10 Liquid side piping (field supply)
- 11 Punch the knockout holes (use a hammer)

- Processing the gas side accessory pipe (2)  
Only in case of connecting at lateral side, cut the gas side accessory pipe (2) as shown in figure 11.

- 1 Gas side accessory pipe
- 2 Cutting location
- 3 Gas side piping (field supply)
- 4 Base

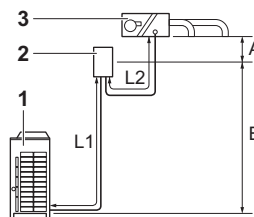
Model		A	B	C	D
ERQ125	(mm)	166	16	199	246
ERQ200	(mm)	156	17	188	247
ERQ250	(mm)	156	23	192	247



- When connecting the piping on site, be sure to use the accessory piping.
- Make sure the onsite piping does not come into contact with other piping, the bottom frame or side panels of the unit.

## 4 Piping length restrictions

### 4.1 Installation limitations



- 1 Outdoor unit
- 2 Expansion valve kit
- 3 Air handling unit

	Max (m)	Min (m)
L1	50	5
L2	5	—
A	-5 / +5 <sup>(a)</sup>	—
B	-30 / +30 <sup>(a)</sup>	—

(a) Below or above the outdoor unit.

### 4.2 How to calculate the additional refrigerant to be charged

Additional refrigerant to be charged R (kg)

R should be rounded off in units of 0.1 kg

$R = (\text{Total length (m) of liquid piping size at } \varnothing 9.5) \times 0.059$

Determine the weight of refrigerant to be charged additionally referring to the item "Additional refrigerant charge" on page 13 and fill in the amount on the fluorinated greenhouse gas label.

### 4.3 Diameters

Outdoor unit type	Piping size (mm)	
	Gas	Liquid
125	Ø15.9	Ø9.5
200	Ø19.1	Ø9.5
250	Ø22.2	Ø9.5

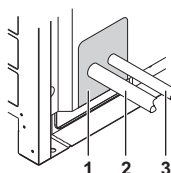
## 6.5. Protection against contamination when installing pipes

- Take measures to prevent foreign materials like moisture and contamination from mixing into the system.

	Installation period	Protection method
	More than a month	Pinch the pipe
	Less than a month	Pinch or tape the pipe
	Regardless of the period	

- Great caution is needed when passing copper tubes through walls.
- Block all gaps in the holes for passing out piping and wiring using sealing material (field supply). (The capacity of the unit will drop and small animals may enter the machine.)

Example: passing piping out through the front



- 1 Plug the areas marked with "■". (When the piping is routed from the front panel.)
- 2 Gas side piping
- 3 Liquid side piping



After all the piping has been connected, make sure there is no gas leak. Use nitrogen to perform a gas leak check.



## 7. LEAK TEST AND VACUUM DRYING

The units were checked for leaks by the manufacturer.

After connecting the field piping, perform the following inspections.

### 1 Preparations

Referring to [figure 12](#), connect a nitrogen tank, a cooling tank, and a vacuum pump to the outdoor unit and perform the airtightness test and the vacuum drying. The stop valve and valves A and B in [figure 12](#) should be open and closed as shown in the table below when performing the airtightness test and vacuum drying.

- 1 Pressure reducing valve
- 2 Nitrogen
- 3 Measuring instrument
- 4 Tank (siphon system)
- 5 Vacuum pump
- 6 Charge hose
- 7 Service port for adding refrigerant
- 8 Liquid line stop valve
- 9 Gas line stop valve
- 10 Outdoor unit
- 11 To air handling unit
- 12 Stop valve service port
- 13 Dotted lines represent on site piping
- 14 Valve B
- 15 Valve C
- 16 Valve A

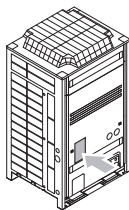
State of the valves A and B and the stop valve	Valve A	Valve B	Valve C	Liquid side stop valve	Gas side stop valve
Performing the airtightness test and vacuum drying (Valve A must always be shut. Otherwise the refrigerant in the unit will pour out.)	Close	Open	Open	Close	Close

### 2 Airtightness test and vacuum drying



#### NOTE

Make sure to perform airtightness test and vacuum drying using the service ports of the stop valves of the liquid side and of the gas side. (For the service port location, refer to the "Caution" label attached on the front panel of the outdoor unit.)



- See "[11.3. Stop valve operation procedure](#)" on [page 13](#) for details on handling the stop valve.
- To prevent entry of any contamination and to prevent insufficient pressure resistance, always use the special tools dedicated for working with R410A refrigerant.

#### ■ Airtightness test:



#### NOTE

Make sure to use nitrogen gas.

Pressurize the liquid and gas pipes to 4.0 MPa (40 bar) (do not pressurize more than 4.0 MPa (40 bar)). If the pressure does not drop within 24 hours, the system passes the test. If the pressure drops, check where the nitrogen leaks from.

- Vacuum drying: Use a vacuum pump which can evacuate to  $-100.7$  kPa (5 Torr,  $-755$  mm Hg)

1. Evacuate the system from the liquid and gas pipes by using a vacuum pump for more than 2 hours and bring the system to  $-100.7$  kPa. After keeping the system under that condition for more than 1 hour, check if the vacuum gauge rises or not. If it rises, the system may either contain moisture inside or have leaks.
2. Following should be executed if there is a possibility of moisture remaining inside the pipe (if piping work is carried out during the raining season or over a long period of time, rainwater may enter the pipe during work).  
After evacuating the system for 2 hours, pressurize the system to 0.05 MPa (vacuum break) with nitrogen gas and evacuate the system again using the vacuum pump for 1 hour to  $-100.7$  kPa (vacuum drying). If the system can not be evacuated to  $-100.7$  kPa within 2 hours, repeat the operation of vacuum break and vacuum drying.  
Then, after leaving the system in vacuum for 1 hour, confirm that the vacuum gauge does not rise.

## 8. FIELD WIRING



All field wiring and components must be installed by a licensed electrician and must comply with relevant local and national regulations.

The field wiring must be carried out in accordance with the wiring diagrams and the instructions given below.

Be sure to use a dedicated power circuit. Never use a power supply shared by another appliance. This can lead to electric shock or fire.

Be sure to install an earth leakage circuit breaker.

(Because this unit uses an inverter, install an earth leakage circuit breaker that is capable of handling high harmonics in order to prevent malfunctioning of the earth leakage breaker itself.)

Do not operate until refrigerant piping work is completed. (If operated before completion of the piping work, the compressor may break down.)

Never remove a thermistor, sensor, etc., when connecting power wiring and transmission wiring.

(If operated without thermistor, sensor, etc., the compressor may break down.)

The reversed phase protection detector of this product only functions when the product starts up. Consequently, reversed phase detection is not performed during normal operation of the product.

The reversed phase protection detector is designed to stop the product in the event of an abnormality when the product is started up.

Replace two of the three phases (L1, L2, and L3) during reverse-phase protection circuit operation.

If the possibility of reversed phase exists after a momentary blackout and the power goes on and off while the product is operating, attach a reversed phase protection circuit locally. Running the product in reversed phase can break the compressor and other parts.

Means for disconnection must be incorporated in the field wiring in accordance with the wiring rules.

(An all-pole disconnection switch must be available on the unit.)

## 8.1. Internal wiring – Parts table

Refer to the wiring diagram sticker on the unit. The abbreviations used are listed below:

A1P~A7P	Printed circuit board
BS1~BS5	Push button switch (mode, set, return, test, reset)
C1,C63,C66	Capacitor
DS1,DS2	Dip switch
E1HC~E3HC	Crankcase heater
F1U	Fuse (650 V, 8 A, B) (A4P) (A8P)
F1U,F2U	Fuse (250 V, 3.15 A, T) (A1P)
F5U	Field fuse
F400U	Fuse (250 V, 6.3 A, T) (A2P)
H1P~H8P	Pilot lamp (service monitor - orange)
	H2P: Under preparation or in test operation when blinking
	H2P: Malfunction detection when light up
HAP	Pilot lamp (service monitor - green)
K1	Magnetic relay
K2	Magnetic contactor (MIC)
K2M,K3M	Magnetic contactor (M2C,M3C) (only for ERQ250)
K1R,K2R	Magnetic relay (K2M,K3M)
K3R~K5R	Magnetic relay (Y1S~Y3S)
K6R~K9R	Magnetic relay (E1HC~E3HC)
L1R	Reactor
M1C~M3C	Motor (compressor)
M1F,M2F	Motor (fan)
PS	Switching power supply (A1P,A3P)
Q1DI	Earth leakage breaker (field supply)
Q1RP	Phase reversal detection circuit
R1T	Thermistor (fin) (A2P)
R1T	Thermistor (air) (A1P)
R2T	Thermistor (suction)
R4T	Thermistor (coil-deicer)
R5T	Thermistor (coil-outlet)
R6T	Thermistor (liquid-pipe receiver)
R7T	Thermistor (accumulator)
R10	Resistor (current sensor) (A4P) (A8P)
R31T~R33T	Thermistor (discharge) (M1C~M3C)
R50,R59	Resistor
R95	Resistor (current limiting)
S1NPH	Pressure sensor (high)
S1NPL	Pressure sensor (low)
S1PH,S3PH	Pressure switch (high)
SD1	Safety devices input
T1A	Current sensor (A6P,A7P)
V1R	Power module (A4P,A8P)
V1R,V2R	Power module (A3P)
X1A,X4A	Connector (M1F,M2F)
X1M	Terminal strip (power supply)
X1M	Terminal strip (control) (A1P)
X1M	Terminal strip (A5P)
Y1E,Y2E	Expansion valve (electronic type) (main, subcool)
Y1S	Solenoid valve (hotgas bypass)
Y2S	Solenoid valve (oil return)
Y3S	Solenoid valve (4 way valve)
Y4S	Solenoid valve (injection)
Z1C~Z7C	Noise filter (ferrite core)
Z1F	Noise filter (with surge absorber)

L1,L2,L3	Live
N	Neutral
■ ■ ■ ■	Field wiring
□ □ □ □	Terminal strip
□ □	Connector
—○—	Terminal
⊕	Protective earth (screw)
BLK	Black
BLU	Blue
BRN	Brown
GRN	Green
GRY	Grey
ORG	Orange
PNK	Pink
RED	Red
WHT	White
YLW	Yellow

### NOTE



- This wiring diagram only applies to the outdoor unit.
- When using the option adaptor, refer to the installation manual.
- Refer to the installation manual, for connection wiring to indoor-outdoor transmission F1-F2, and on how to use BS1~BS5 and DS1, DS2 switch.
- Do not operate the unit by short-circuiting protection device S1PH.

## 8.2. Optional parts cool/heat selector

S1S	Selector switch (fan, cool/heat)
S2S	Selector switch (cool/heat)

### NOTE



- Use copper conductors only.
- For connection wiring to the central remote controller, refer to the installation manual of the central remote controller.
- Use insulated wire for the power cord.

### 8.3. Power circuit and cable requirements

A power circuit (see table below) must be provided for connection of the unit. This circuit must be protected with the required safety devices, i.e. a main switch, a slow blow fuse on each phase and an earth leakage breaker.

	Phase and frequency	Voltage	Minimum circuit ampere	Recommended fuses	Transmission line section
ERQ125	3N~ 50 Hz	400 V	11.9 A	16 A	0.75~1.25 mm <sup>2</sup>
ERQ200	3N~ 50 Hz	400 V	18.5 A	25 A	0.75~1.25 mm <sup>2</sup>
ERQ250	3N~ 50 Hz	400 V	21.6 A	25 A	0.75~1.25 mm <sup>2</sup>

When using residual current operated circuit breakers, be sure to use a high-speed type 300 mA rated residual operating current.

#### Point for attention regarding quality of the public electric power supply

This equipment complies with respectively:

- EN/IEC 61000-3-11<sup>(1)</sup> provided that the system impedance  $Z_{\text{sys}}$  is less than or equal to  $Z_{\text{max}}$  and
- EN/IEC 61000-3-12<sup>(2)</sup> provided that the short-circuit power  $S_{\text{sc}}$  is greater than or equal to the minimum  $S_{\text{sc}}$  value

at the interface point between the user's supply and the public system. It is the responsibility of the installer or user of the equipment to ensure, by consultation with the distribution network operator if necessary, that the equipment is connected only to a supply with respectively:

- $Z_{\text{sys}}$  less than or equal to  $Z_{\text{max}}$  and
- $S_{\text{sc}}$  greater than or equal to the minimum  $S_{\text{sc}}$  value.

	$Z_{\text{max}}$ (Ω)	Minimum $S_{\text{sc}}$ value
ERQ125	—	—
ERQ200	—	910 kVA
ERQ250	0.27	838 kVA

Be sure to install a main switch for the complete system.



- Select the power supply cable in accordance with relevant local and national regulations.
- Wire size must comply with the applicable local and national code.
- Specifications for local wiring power cord and branch wiring are in compliance with IEC60245.
- WIRE TYPE H05VV(\*)  
\*Only in protected pipes (use H07RN-F when protected pipes are not used).

### 8.4. General cautions

- Up to 3 units can be connected by crossover power source wiring between outdoor units. However, units of smaller capacity must be connected downstream. For details, refer to the technical data.
- Make sure to connect the power source wire to the power source terminal block and to clamp it as shown in [figure 13](#) and described in chapter "8.8. Field line connection: power wiring" on [page 11](#).
- For conditional connections, refer to the Technical Data.
- As this unit is equipped with an inverter, installing a phase advancing capacitor not only will deteriorate power factor improvement effect, but also may cause capacitor abnormal heating accident due to high-frequency waves. Therefore, never install a phase advancing capacitor.

- Keep power imbalance within 2% of the supply rating.
  - Large imbalance will shorten the life of the smoothing capacitor.
  - As a protective measure, the product will stop operating and an error indication will be made, when power imbalance exceeds 4% of the supply rating.
- Follow the "electrical wiring diagram" supplied with the unit when carrying out any electrical wiring.
- Only proceed with wiring work after all power is shut off.
- Always ground wires. (In accordance with national regulations of the pertinent country.)
- Do not connect the ground wire to gas pipes, sewage pipes, lightning rods, or telephone ground wires. This may cause electric shock.
  - Combustion gas pipes: can explode or catch fire if there is a gas leak.
  - Sewage pipes: no grounding effect is possible if hard plastic piping is used.
  - Telephone ground wires and lightning rods: dangerous when struck by lightning due to abnormal rise in electrical potential in the grounding.
- This unit uses an inverter, and therefore generates noise, which will have to be reduced to avoid interfering with other devices. The outer casing of the product may take on an electrical charge due to leaked electrical current, which will have to be discharged with the grounding.
- Be sure to install an earth leakage breaker. (One that can handle high-frequency electrical noise.)  
(This unit uses an inverter, which means that an earth leakage breaker capable of handling high-frequency electrical noise must be used in order to prevent malfunctioning of the earth leakage breaker itself.)
- Earth leakage breakers that are especially designed for protecting ground-faults must be used in conjunction with main switch and fuse for use with wiring.
- Never connect the power supply in reversed phase.  
The unit can not operate normally in reversed phase. If you connect in reversed phase, replace two of the three phases.
- This unit has a reverse phase detection circuit. (If it is activated, only operate the unit after correcting the wiring.)



A main switch or other means for disconnection, having a contact separation in all poles, must be incorporated in the fixed wiring in accordance with relevant local and national legislation.

- Power supply wires must be attached securely.
- If the power supply has a missing or wrong N-phase, equipment will break down.
- Make sure that all wiring is secure, the specified wires are used, and no external forces act on the terminal connection or wires.
- Improper connections or installation may result in fire.
- When wiring the power supply and connecting the remote controller wiring and transmission wiring, position the wires so that the control box lid can be securely fastened.  
Improper positioning of the control box lid may result in electric shocks, fire, or overheating of the terminals.

(1) European/International Technical Standard setting the limits for voltage changes, voltage fluctuations and flicker in public low-voltage supply systems for equipment with rated current ≤75 A.

(2) European/International Technical Standard setting the limits for harmonic currents produced by equipment connected to public low-voltage systems with input current >16 A and ≤75 A per phase.

## 8.5. System examples

(See figure 14)

- 1 Field power supply outdoor unit (400 V)
- 2 Fuse
- 3 Earth leakage breaker
- 4 Outdoor unit
- 5 To control box  
Use the conductor of sheathed wire (2 wire) (16 V, no polarity)
- 6 Power supply terminal
- 7 Outdoor unit PC board (A1P)
- 8 Control box
- 9 Field power supply control box (sheathed wire) (230 V)

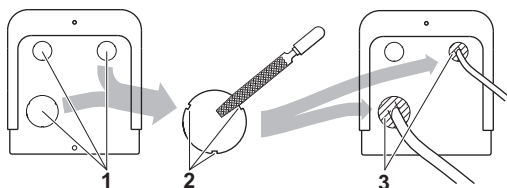
## 8.6. Leading power line and transmission line

- Be sure to let the power line and the transmission line pass through a conduit hole.
- Lead the power line from the upper hole on the left side plate, from the front position of the main unit (through the conduit hole of the wiring mounting plate) or from a knock out hole to be made in the unit's bottom plate. (See figure 15)

- 1 Electric wiring diagram. Printed on the back of the electric box lid.
- 2 Power wiring and ground wiring between outdoor units (inside conduit)  
(When the wiring is routed out through the lateral panel.)
- 3 Transmission wiring
- 4 Pipe opening
- 5 Conduit
- 6 Power wiring and ground wiring
- 7 Cut off the shaded zones before use.
- 8 Through cover

### Precautions when knocking out knockout holes

- To punch a knockout hole, hit on it with a hammer.
- After knocking out the holes, we recommend you paint the edges and areas around the edges using the repair paint to prevent rusting.
- When passing electrical wiring through the knockout holes, remove any burrs from the knockout hole edges. Wrap the wiring with protective tape in order to prevent damage to the wires, put the wires through field supplied protective wire conduits at that location, or install suitable field supplied wire nipples or rubber bushings into the knockout holes.



- 1 Knockout hole
- 2 Burr
- 3 If there are any possibilities that small animals enter the system through the knockout holes, plug the holes with packing materials (to be prepared on-site).



- Use a power wire pipe for the power wiring.
- Outside the unit, make sure the weak low voltage electric wiring (i.e. for the remote control, between units, etc.) and the high voltage electric wiring do not pass near each other, keeping them at least 50 mm apart. Proximity may cause electrical interference, malfunctions, and breakage.
- Be sure to connect the power wiring to the power wiring terminal block and secure it as described under "8.8. Field line connection: power wiring" on page 11.
- Inter-unit wiring should be secured as described in "8.7. Field line connection: cool/heat selection" on page 10.
  - Secure the wiring with the accessory clamps so that it does not touch the piping and no external force can be applied to the terminal.
  - Make sure the wiring and the electric box lid do not stick up above the structure, and close the cover firmly.

## 8.7. Field line connection: cool/heat selection

(See figure 16)

- 1 Cool/heat selector
- 2 Outdoor unit PC board (A1P)
- 3 Take care of the polarity
- 4 Use the conductor of sheathed wire (2 wire) (no polarity)
- 5 Control box
- 6 Outdoor unit

### Fixing transmission wiring (See figure 17)

#### Inside switchbox

- 1 Heating/cooling switching remote control cord (when a heating/cooling switch remote control (optional) or field supplied control box is connected) (ABC)
- 2 Fix to the indicated plastic brackets using field supplied clamping material.
- 3 Wiring between the units (control box - outdoor) (F1+F2 left)
- 4 Plastic bracket

#### Outside unit



- Never connect the power supply to transmission wiring terminal block. Otherwise the entire system may break down.
  - Never connect 400 V to the terminal block of the interconnecting wiring. Doing so will break the entire system.
    - The wiring from the control box must be connected to the F1/F2 (In-Out) terminals on the PC board in the outdoor unit.
    - After installing the interconnecting wires inside the unit, wrap them along with the on-site refrigerant pipes using finishing tape, as shown in figure 18.
- 1 Liquid pipe
  - 2 Gas pipe
  - 3 Insulator
  - 4 Interconnecting wiring
  - 5 Finishing tape

For the above wiring, always use vinyl cords with 0.75 to 1.25 mm<sup>2</sup> sheath or cables (2-core wires). (3-core wire cables are allowable for the cooler/heater changeover remote controller only.)



- Be sure to keep the power line and transmission line apart from each other.
- Be careful about polarity of the transmission line.
- Make sure that the transmission line is clamped as shown in [figure 20](#).
- Check that wiring lines do not make contact with refrigerant piping.
- Firmly close the lid and arrange the electrical wires so as to prevent the lid or other parts from coming loose.
- When you do not use a wire conduit, be sure to protect the wires with vinyl tubes etc, to prevent the edge of the knock-out hole from cutting the wires.

### Setting the cool/heat operation

- 1 Performing cool/heat setting with the remote controller connected to the control box.

Keep the cool/heat selector switch (DS1) on the outdoor unit PC board at the factory setting position IN/D UNIT. ([See figure 19](#))

- 1 Remote controller

- 2 Performing cool/heat setting with the cool/heat selector.

Connect the cool/heat selector remote controller (optional) to the A/B/C terminals and set the cool/heat selector switch (DS1) on the outdoor unit PC board (A1P) to OUT/D UNIT. ([See figure 20](#))

- 1 Cool/heat selector

- 3 Perform cool/heat setting with the field supplied controller.

Set the cool/heat selector switch (DS1) on the outdoor unit PC board (A1P) to OUT/D UNIT. ([See figure 20](#)).

Connect the A/B/C terminals with the field supplied controller so that:

- A/B/C terminals are not connected for cooling operation
- A and C terminals are short-circuited for heating operation
- B and C are short-circuited for fan only operation



For low-noise operation, it is necessary to get the optional 'External control adaptor for outdoor unit' (DTA104A61/62).

For details, see the installation manual attached to the adaptor.

### 8.8. Field line connection: power wiring

The power cord must be clamped to the plastic bracket using field supplied clamp material.

The green and yellow striped wrapped wires must be used for grounding. ([See figure 13](#))

- 1 Power supply (400 V, 3N~ 50 Hz)
- 2 Fuse
- 3 Earth leakage breaker
- 4 Grounding wire
- 5 Power supply terminal block
- 6 Connect each power wire  
RED to L1, WHT to L2, BLK to L3 and BLU to N
- 7 Ground wire (GRN/YLW)
- 8 Clamp the power wire to the plastic bracket using a field supplied clamp to prevent external force being applied to the terminal.
- 9 Clamp (field supply)
- 10 Cup washer
- 11 When connecting the earth wire, it is recommended to perform curling.



- When routing ground wires, secure clearance of 50 mm or more away from compressor lead wires. Failure to observe this instruction properly may adversely effect correct operation of other units connected to the same ground.
- When connecting the power supply cord, the earth connection must be made before the current-carrying connections are established. When disconnecting the power supply cord, the current-carrying connections must be separated before the earth connection is. Length of the conductors between the power supply cord anchorage and the terminal block itself must be such that the current-carrying conductors are tautened before the earthing conductor is in case the power supply cord is pulled loose from the cord anchorage.



### Precautions when laying power wiring

- Do not connect wiring of different thicknesses to the power terminal block. (Slack in the power wiring may cause abnormal heat.)
- When connecting wiring which is the same thickness, do as shown in the figure below.



- For wiring, use the designated power wire and connect firmly, then secure to prevent outside pressure being exerted on the terminal board.
- Use an appropriate screwdriver for tightening the terminal screws. A screwdriver with a small head will strip the head and make proper tightening impossible.
- Over-tightening the terminal screws may break them.
- See the table below for tightening torque for the terminal screws.

Tightening torque (N·m)	
M8 (Power terminal block)	5.5~7.3
M8 (Ground)	
M3 (Inter-unit wiring terminal block)	0.8~0.97




### Recommendations when connecting the ground

When pulling the ground wire out, wire it so that it comes through the cut out section of the cup washer. (An improper ground connection may prevent a good ground from being achieved.) ([See figure 13](#))



## 8.9. Wiring example for wiring inside unit

See [figure 21](#).

- 1 Electric wiring
- 2 Wiring between outdoor unit and control box
- 3 Clamp to the electric box with field supplied clamps.
- 4 When routing out the power/ground wires from the right side:
- 5 When routing the remote control cord and inter-unit wiring, secure clearance of 50 mm or more from the power wiring. Ensure that the power wiring does not contact any heated sections (  ).
- 6 Clamp to the back of the column support with field supplied clamps.
- 7 When routing out the inter-unit wirings from the opening for piping:
- 8 When routing out the power/ground wires from the front:
- 9 When routing out the ground wires from the left side:
- 10 Grounding wire
- 11 When wiring, pay attention not to detach the acoustic insulators from the compressor.
- 12 Power supply
- 13 Fuse
- 14 Earth leakage breaker
- 15 Ground wire
- 16 Outdoor unit

## 9. PIPE INSULATION

After finishing the leak test and vacuum drying, the piping must be insulated. Take into account the following points:

- Make sure to insulate the connection piping and refrigerant branch kits entirely.
- Be sure to insulate liquid and gas piping (for all units).
- Use heat resistant polyethylene foam which can withstand a temperature of 70°C for liquid side piping and polyethylene foam which can withstand a temperature of 120°C for gas side piping.
- Reinforce the insulation on the refrigerant piping according to the installation environment.


Ambient temperature	Humidity	Minimum thickness
≤30°C	75% to 80% RH	15 mm
>30°C	≥80 RH	20 mm

Condensation might form on the surface of the insulation.

- If there is a possibility that condensation on the stop valve might drip down into the air handling unit through gaps in the insulation and piping because the outdoor unit is located higher than the air handling unit this must be prevented by sealing up the connections. See [figure 22](#).

- 1 Gas line stop valve
- 2 Liquid line stop valve
- 3 Service port for adding refrigerant
- 4 Sealing up treatment
- 5 Insulation
- 6 Air handling unit - outdoor interconnection piping

- For cooling only units, insulation which can withstand 70°C is also sufficient for gas side piping.

 Be sure to insulate local pipes, as touching them can cause burns.

## 10. CHECKING OF UNIT AND INSTALLATION CONDITIONS

Be sure to check the following:

### The piping work

- 1 Make sure piping size is correct.  
See ["6.2. Selection of piping material" on page 4](#).
- 2 Make sure insulation work is done.  
See ["9. Pipe insulation" on page 12](#).
- 3 Make sure there is no faulty refrigerant piping.  
See ["6. Refrigerant piping" on page 4](#).

### The electrical work


- 1 Make sure there is no faulty power wiring or loose nuts.  
See ["8. Field wiring" on page 7](#).
- 2 Make sure there is no faulty transmission wiring or loose nuts.  
See ["8. Field wiring" on page 7](#).
- 3 Make sure the insulation resistance of the main power circuit is not deteriorated.

Using a megatester for 500 V, check that the insulation resistance of 2 MΩ or more is attained by applying a voltage of 500 V DC between the power terminals and earth. Never use the megatester for the transmission wiring (between outdoor and air handling unit, outdoor and COOL/HEAT selector, etc.).

## 11. CHARGING REFRIGERANT

The outdoor unit is factory charged, but depending on the length of the piping when installed, the outdoor unit may require additional charging.

For charging the additional refrigerant follow the procedure as described in this chapter.

 Refrigerant can not be charged until all field wiring and field piping has been completed.  
Refrigerant may only be charged after performing the leak test and the vacuum drying.

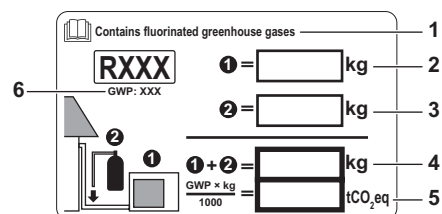
### 11.1. Important information regarding the refrigerant used

This product contains fluorinated greenhouse gases. Do not vent gases into the atmosphere.

Refrigerant type: R410A  
GWP<sup>(1)</sup> value: 2087.5

<sup>(1)</sup> GWP = global warming potential

Fill in the label as follows



- 1 From the multilingual fluorinated greenhouse gases label peel off the applicable language and stick it on top of 1.
- 2 Factory refrigerant charge: see unit name plate
- 3 Additional refrigerant amount charged
- 4 Total refrigerant charge
- 5 Greenhouse gas emissions of the total refrigerant charge expressed as tonnes CO<sub>2</sub> equivalent
- 6 GWP=global warming potential



### CAUTION

In Europe, the **Greenhouse gas emissions** of the total refrigerant charge in the system (expressed as tonnes CO<sub>2</sub> equivalent) is used to determine the maintenance intervals. Follow the applicable legislation.

**Formula to calculate the greenhouse gas emissions:**  
GWP value of the refrigerant × Total refrigerant charge [in kg]/1000

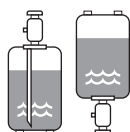
## 11.2. Precautions when adding R410A

Be sure to charge the specified amount of refrigerant in liquid state to the liquid pipe.

Since this refrigerant is a mixed refrigerant, adding it in gas form may cause the refrigerant composition to change, preventing normal operation.

- Before charging, check whether the refrigerant cylinder is equipped with a siphon tube or not.

Charge the liquid refrigerant with the cylinder in upright position.



Charge the liquid refrigerant with the cylinder in up-side-down position.

- Be sure to use tools exclusively for R410A to ensure required pressure resistance and to prevent foreign materials from mixing into the system.



Charging with an unsuitable substance may cause explosions and accidents, so always make sure that the appropriate refrigerant (R410A) is charged. Refrigerant containers must be opened slowly.

## 11.3. Stop valve operation procedure



- Do not open the stop valve until all piping and electrical steps of "10. Checking of unit and installation conditions" on page 12 are completed. If the stop valve is left open without turning on the power, it may cause refrigerant to build up in the compressor, leading to insulation degradation.
- Always use a charge hose for service port connection.
- After tightening the cap, check that no refrigerant leaks are present.

### Size of stop valve

The sizes of the stop valves connected to the system are as listed in the table below.

	ERQ125	ERQ200	ERQ250
Liquid line stop valve	Ø9.5		
Gas line stop valve	Ø15.9	Ø19.1	Ø25.4 <sup>(a)</sup>

(a) The model ERQ250 supports field piping of Ø22.2 on the accessory pipe supplied with the unit.

### Opening stop valve (See figure 23)

- Service port
- Cap
- Hexagon hole
- Shaft
- Seal

- Remove the cap and turn the valve counterclockwise with the hexagon wrench.
- Turn it until the shaft stops.



Do not apply excessive force to the stop valve. Doing so may break the valve body, as the valve is not a backseat type. Always use the special tool.

- Make sure to tighten the cap securely. Refer to the table below

Stop valve size	Tightening torque N·m (Turn clockwise to close)			
	Shaft		Cap (valve lid)	Service port
	Valve body	Hexagonal wrench		
Ø9.5	5.4~6.6	4 mm	13.5~16.5	11.5~13.9
Ø15.9	13.5~16.5	6 mm	23.0~27.0	
Ø19.1	27.0~33.0	8 mm	22.5~27.5	
Ø25.4				

### Closing stop valve (See figure 23)

- Remove the cap and turn the valve clockwise with the hexagon wrench.
- Securely tighten the valve until the shaft contacts the main body seal.
- Make sure to tighten the cap securely. For the tightening torque, refer to the table above.

## 11.4. Additional refrigerant charge



The refrigerant leak detection function can not be used.

Follow the procedures below.



- When charging a system, charging over the permissible quantity can cause liquid hammer.
- Always use protective gloves and protect your eyes when charging refrigerant.
- When the refrigerant charging procedure is done or when pausing, close the valve of the refrigerant tank immediately. If the tank is left with the valve open, the amount of refrigerant which is properly charged may get off point. More refrigerant may be charged by any remaining pressure after the unit has stopped.



### Electric shock warning

- Close the electric box lid before turning on the main power.
- Perform the settings on the circuit board (A1P) of the outdoor unit and check the LED display after the power is on via the service lid which is in the lid of the electric box.  
Operate switches with an insulated stick (such as a ball-point pen) to avoid touching the live parts.  
Make sure to re-attach the inspection cover into the switch box cover after the job is finished.



- Make sure to turn ON the power 6 hours before starting the operation. This is necessary to warm the crankcase by the electric heater.
- If operation is performed within 12 minutes after the air handling unit and outdoor units are turned on, the H2P-LED will be lit and the compressor will not operate.



**NOTE**

- See ["11.3. Stop valve operation procedure"](#) on [page 13](#) for details on how to handle stop valves.
- The refrigerant charging port is connected to the piping inside the unit.  
The unit's internal piping is already factory charged with refrigerant, so be careful when connecting the charge hose.
- After adding the refrigerant, do not forget to close the lid of the refrigerant charging port.  
The tightening torque for the lid is 11.5 to 13.9 N·m.
- In order to ensure uniform refrigerant distribution, it may take the compressor ±10 minutes to start up after the unit has started operation. This is not a malfunction.

## 1 Charge with the outdoor unit at standstill

1. Calculate how much refrigerant to be added using the formula explained in the chapter ["4.2 How to calculate the additional refrigerant to be charged"](#) on [page 6](#).
2. Open valve C (valves A and B and the stop valves must be left closed) and charge the required amount of refrigerant through the liquid side stop valve service port.
  - When the required amount of refrigerant is fully charged, close valve C. Record the amount of refrigerant that was added on the additional refrigerant charge label provided with the unit and attach it on the back side of the front panel. Perform the test procedure as described in ["Test operation procedure"](#) on [page 18](#).

## 2 Normal system display

LED display (Default status before delivery)	Micro-computer operation monitor HAP	Mode H1P	Ready /Error H2P	Cooling/Heating changeover			Low noise H6P	Demand H7P	Multi H8P
				Individual H3P	Bulk (master) H4P	Bulk (slave) H5P			
Single outdoor unit system		●	●		●	●	●	●	●

## 3 Remote controller malfunction code display

### Remote controller heating mode malfunction codes

Error code	
P8 recharge operation	Close valve A immediately and press the TEST OPERATION button once. The operation will restart from the charging mode judgement onwards.
P2 charge hold	Close valve A immediately. Check following items: <ul style="list-style-type: none"> <li>- Check if the gas side stop valve is opened correctly</li> <li>- Check if the valve of the refrigerant cylinder is opened</li> <li>- Check if the air inlet and outlet of the air handling unit are not obstructed</li> </ul> After correcting the abnormality, restart the automatic charging procedure again.

### Remote controller cooling mode malfunction codes

Error code	
PR, PH, PC replace cylinder	Close valve A and replace the empty cylinder. When renewed, open valve A (the outdoor unit will not stop operating). The code on the display shows the unit where a cylinder is to be renewed: PR = master unit, PH = slave unit 1, PC = slave unit 2, flashing PR, PH and PC = all units After replacing the cylinder, open valve A again and continue the work.
P8 recharge operation	Close valve A immediately. Restart the automatic charging procedure again.

Error code	
P2 charge hold	Close valve A immediately. Check following items: <ul style="list-style-type: none"> <li>- Check if the gas side stop valve is opened correctly</li> <li>- Check if the valve of the refrigerant cylinder is opened</li> <li>- Check if the air inlet and outlet of the air handling unit are not obstructed</li> <li>- Check if the indoor temperature is not lower than 20°C DB</li> </ul> After correcting the abnormality, restart the automatic charging procedure again.
+ abnormal stop	Close valve A immediately. Confirm the malfunction code by the remote controller and correct the abnormality by following the <a href="#">"Correcting after abnormal completion of the test operation"</a> on <a href="#">page 18</a> .

## 11.5. Checks after adding refrigerant

- Are the stop valves for both liquid and gas open?
- Is the amount of refrigerant, that has been added, recorded?



Make sure to open the stop valves after charging the refrigerant.

Operating with the stop valves closed will damage the compressor.

## 12. BEFORE OPERATION

### 12.1. Service precautions



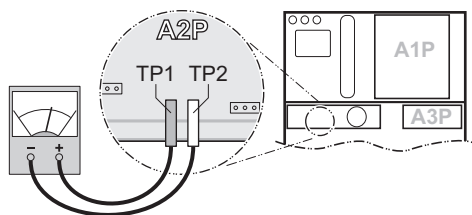
#### WARNING: ELECTRIC SHOCK



##### Caution when performing service to inverter equipment

- 1 Do not open the electric box cover for 10 minutes after the power supply is turned off.
- 2 Measure the voltage between terminals on the terminal block for power supply with a tester and confirm that the power supply is shut off.

In addition, measure the points, as shown in the figure below, with a tester and confirm that the voltage of the capacitor in the main circuit is less than 50 V DC.



- 3 To prevent damaging the PC-board, touch a noncoated metal part to eliminate static electricity before pulling out or plugging in connectors.
- 4 The performing of the service to the inverter equipment must be started after the junction connectors X1A and X2A for the fan motors in the outdoor unit are been pulled out. Be carefull not to touch the live parts.  
(If a fan rotates due to strong wind, it may store electricity in the capacitor or in the main circuit and cause electric shock.)
- 5 After the service is finished, plug the junction connector back in. Otherwise the error code E7 will be displayed on the remote controller and normal operation will not be performed.

For details refer to the wiring diagram labeled on the back of the electric box cover.

**Pay attention to the fan.** It is dangerous to inspect the unit while the fan is running. Be sure to turn off the main switch and to remove the fuses from the control circuit located in the outdoor unit.

#### NOTE



##### Play it safe!

For protection of the PCB, touch the switch box casing by hand in order to eliminate static electricity from your body before performing service.

## 12.2. Checks before initial start-up

#### NOTE



Remark that during the first running period of the unit, required power input may be higher than stated on the nameplate of the unit. This phenomenon originates from the compressor that needs elapse of a 50 hours run in period before reaching smooth operation and stable power consumption.



- Make sure that the circuit breaker on the power supply panel of the installation is switched off.
- Attach the power wire securely.
- Introducing power with a missing N-phase or with a mistaken N-phase will break the equipment.

After the installation, check the following before switching on the circuit breaker:

- 1 The position of the switches that require an initial setting  
Make sure that switches are set according to your application needs before turning the power supply on.
- 2 Power supply wiring and transmission wiring  
Use a designated power supply and transmission wiring and make sure that it has been carried out according to the instructions described in this manual, according to the wiring diagrams and according to local and national regulations.
- 3 Pipe sizes and pipe insulation  
Make sure that correct pipe sizes are installed and that the insulation work is properly executed.
- 4 Air tight test and vacuum drying  
Make sure the air tight test and vacuum drying were completed.
- 5 Additional refrigerant charge  
The amount of refrigerant to be added to the unit should be written on the included "Added Refrigerant" plate and attached to the rear side of the front cover.
- 6 Insulation test of the main power circuit  
Using a megatester for 500 V, check that the insulation resistance of 2 MΩ or more is attained by applying a voltage of 500 V DC between power terminals and earth. Never use the megatester for the transmission wiring.
- 7 Installation date and field setting  
Be sure to keep record of the installation date on the sticker on the rear of the upper front panel according to EN60335-2-40. and keep record of the contents of the field setting.

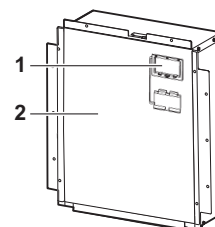
## 12.3. Field setting

If required, carry out field settings according to the following instructions. Refer to the service manual for more details.

### Opening the switch box and handling the switches

When carrying out field settings, remove the inspection cover (1).

Operate the switches with an insulated stick (such as a ball-point pen) to avoid touching live parts.



Make sure to re-attach the inspection cover (1) into the switch box cover (2) after the job is finished.

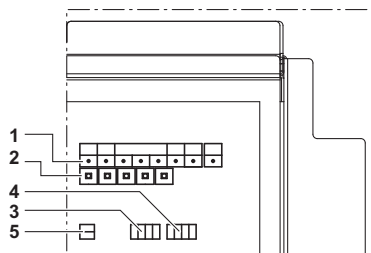
#### NOTE



Make sure that all outside panels, except for the panel on the electric box, are closed while working.  
Close the lid of the electric box firmly before turning on the power.

## Location of the dip switches, LEDs and buttons

- 1 LED H1~8P
- 2 Push button switches BS1~BS5
- 3 Dip switch 1 (DS1: 1~4)
- 4 Dip switch 2 (DS2: 1~4)
- 5 Dip switch 3 (DS3: 1~2)



## LED state

Throughout the manual the state of the LEDs is indicated as follows:











- OFF
- ☀ ON
- ⚡ Blinking

## Setting the dip switches (only in case of a heat pump unit)

What to set with dip switch DS1	
1	COOL/HEAT selector (refer to "8.7. Field line connection: cool/heat selection" on page 10) (OFF = not installed = factory setting)
2~4	NOT USED DO NOT CHANGE THE FACTORY SETTING.
What to set with dip switch DS2	
1~4	NOT USED DO NOT CHANGE THE FACTORY SETTING.
What to set with dip switch DS3	
1+2	NOT USED DO NOT CHANGE THE FACTORY SETTING.

## Setting the push button switch (BS1~5)

Function of the push button switch which is located on the outdoor unit PCB (A1P):

MODE	TEST: 	C/H SELECT			L.N.O.P	DEMAND	MULTI: 
	HWL: 	IND	MASTER	SLAVE			
 H1P	 H2P	 H3P	 H4P	 H5P	 H6P	 H7P	

- BS1 MODE** For changing the set mode
- BS2 SET** For field setting
- BS3 RETURN** For field setting
- BS4 TEST** For test operation
- BS5 RESET** For resetting the address when the wiring is changed

The figure shows state of the LED indications when the unit is shipped from the factory.

## Check operation procedure

- 1 Turn the power on for the outdoor unit, the control box and air handling unit.  
Be sure to turn the power on at least 6 hours before operation in order to have power running to the crank case heater.
- 2 Make sure that transmission is normal by checking the LED display on the outdoor unit circuit board (A1P). (If transmission is normal, each LED will be displayed as shown below.)

LED display (Default status before delivery)	Micro-computer operation monitor HAP	Mode H1P	Ready/Error H2P	Cooling/Heating changeover			Low noise H6P	Demand H7P	Multi H8P
				Individual H3P	Bulk (master) H4P	Bulk (slave) H5P			
Single outdoor unit system	☀	●	●	☀	●	●	●	●	●

## Setting the mode

The set mode can be changed with the **BS1 MODE** button according to the following procedure:

- **For setting mode 1:** Press the **BS1 MODE** button once, the H1P LED is off ●.
- **For setting mode 2:** Press the **BS1 MODE** button for 5 seconds, the H1P LED is on ☀.

If the H1P LED is blinking ⚡ and the **BS1 MODE** button is pushed once, the setting mode will change to setting mode 1.



**NOTE** If you get confused in the middle of the setting process, push the **BS1 MODE** button. Then it returns to setting mode 1 (H1P LED is off).

## Setting mode 1

(not in case of cooling only unit)

The H1P LED is off (COOL/HEAT selection setting).

## Setting procedure

- 1 Push the **BS2 SET** button and adjust the LED indication to either one of the possible settings as shown below in the field marked  :

- 1 In case of COOL/HEAT setting by each individual outdoor unit circuit.

H1P	H2P	H3P	H4P	H5P	H6P	H7P
●	●	☀	●	●	●	●

- 2 Push the **BS3 RETURN** button and the setting is defined.

## Setting mode 2

The H1P LED is on.

### Setting procedure

- 1 Push the **BS2 SET** button according to the required function (A~H). The LED indication that matches the required function is shown below in the field marked  :

#### Possible functions

- A additional refrigerant charging operation (not applicable).
- B refrigerant recovery operation/vacuuming operation.
- C setting of high static pressure.
- D automatic low noise operation setting at nighttime.
- E low noise operation level setting (L.N.O.P) via the external control adapter.
- F power consumption limitation setting (DEMAND) via the external control adapter.
- G enabling function of the low noise operation level setting (L.N.O.P) and/or power consumption limitation setting (DEMAND) via the external control adapter (DTA104A61/62).
- H check operation (without initial refrigerant decision)

	H1P	H2P	H3P	H4P	H5P	H6P	H7P
A	☀	●	☀	●	☀	●	●
B	☀	●	☀	●	☀	●	☀
C	☀	●	☀	●	●	☀	●
D	☀	●	☀	●	☀	☀	●
E	☀	●	☀	☀	●	●	☀
F	☀	●	☀	☀	☀	☀	●
G	☀	●	●	☀	☀	●	●
H	☀	●	●	●	●	☀	☀

- 2 When the **BS3 RETURN** button is pushed, the current setting is defined.
- 3 Push the **BS2 SET** button according to the required setting possibility as shown below in the field marked  .
- 3.1 Possible settings for function A, B, C, G and H are ON (ON) or OFF (OFF).

	H1P	H2P	H3P	H4P	H5P	H6P	H7P
ON	☀	●	●	●	●	☀	●
OFF <sup>(a)</sup>	☀	●	●	●	●	●	☀

(a) This setting = factory setting

- 3.2 Possible settings for function D
- The noise of level 3 < level 2 < level 1 (▴ 1).

	H1P	H2P	H3P	H4P	H5P	H6P	H7P
OFF <sup>(a)</sup>	☀	●	●	●	●	●	●
▴ 1	☀	●	●	●	●	☀	☀
▴ 2	☀	●	●	●	●	☀	●
▴ 3	☀	●	●	●	●	☀	☀

(a) This setting = factory setting

- 3.3 Possible settings for function E and F
- For function E (L.N.O.P) only: the noise of level 3 < level 2 < level 1 (▴ 1).
- For function F (DEMAND) only: the power consumption of level 1 < level 2 < level 3 (▴ 3).

	H1P	H2P	H3P	H4P	H5P	H6P	H7P
▴ 1	☀	●	●	●	●	●	☀
▴ 2 <sup>(a)</sup>	☀	●	●	●	●	☀	●
▴ 3	☀	●	●	●	☀	●	●

(a) This setting = factory setting

- 4 Push the **BS3 RETURN** button and the setting is defined.
- 5 When the **BS3 RETURN** button is pushed again, the operation starts according to the setting.

Refer to the service manual for more details and for other settings.

### Confirmation of the set mode

**The following items can be confirmed by setting mode 1 (H1P LED is off)**

Check the LED indication in the field marked  .

- 1 Indication of the present operation state
  - ●, normal
  - ☀, abnormal
  - ☀, under preparation or under test operation

H1P	H2P	H3P	H4P	H5P	H6P	H7P
●	●	☀	●	●	●	●

- 2 Indication of COOL/HEAT selection setting

- 1 When set to COOL/HEAT change-over by each individual outdoor unit circuit (= factory setting).

H1P	H2P	H3P	H4P	H5P	H6P	H7P
●	●	☀	●	●	●	●

(a) This setting = factory setting.

- 3 Indication of low noise operation state L.N.O.P
  - ● standard operation (= factory setting)
  - ☀ L.N.O.P operation

H1P	H2P	H3P	H4P	H5P	H6P	H7P
●	●	☀	●	●	●	●

- 4 Indication of power consumption limitation setting DEMAND
  - ● standard operation (= factory setting)
  - ☀ DEMAND operation

H1P	H2P	H3P	H4P	H5P	H6P	H7P
●	●	☀	●	●	●	●

## 12.4. Test operation



**Do not insert fingers, rods or other objects into the air inlet or outlet. When the fan is rotating at high speed, it will cause injury.**



**Do not perform the test operation while working on the air handling units.**

When performing the test operation, not only the outdoor unit, but the connected air handling unit will operate as well. Working on a air handling unit while performing a test operation is dangerous.

- In the check operation, the following checks and judgement will be performed:
  - Check of the stop valve opening
  - Check for wrong wiring
  - Judgement of piping length
- It takes ±30 minutes to complete the check operation.

### Check operation procedure

- 1 Close the electric box lid and all front panels except the one on the side of the electric box.
- 2 Turn on the power to the outdoor unit, control box and air handling units. Be sure to turn the power ON at least 6 hours before operation in order to have power running to the crank case heater.
- 3 Make the field setting as needed using the push buttons on the PCB (A1P) of the outdoor unit. Refer to "12.3. Field setting" on page 15.
- 4 Set the check operation (without initial refrigerant decision) following setting mode 2 in the field setting and perform the check operation.  
The system operates for ±30 minutes and automatically stops the check operation.

- If no malfunction code is displayed on the remote controller after the system has stopped, check if the operation is completed. Normal operation will be possible after 5 minutes.
- If a malfunction code is displayed on the remote controller, correct the malfunction and perform the check operation again as described in "Correcting after abnormal completion of the test operation" on page 18

### Test operation procedure

- 1 Close all front panels except the front panel of the electric box.
- 2 Turn ON the power to all outdoor units and the connected air handling units.  
Be sure to turn on the power 6 hours before operation in order to have power running to the crank case heater and to protect the compressor.
- 3 Make the field setting as described in the paragraph "12.3. Field setting" on page 15.
- 4 Press the **BS1 MODE** button once, and set to the SETTING MODE (H1P LED = OFF).
- 5 Press and hold the **BS4 TEST** button down for 5 seconds or more. The unit will start the test operation.
  - The test operation is automatically carried out in cooling mode, the H2P LED will light up and the messages "Test operation" and "Under centralized control" will display on the remote controller.
  - It may take 10 minutes to bring the state of the refrigerant uniform before the compressor starts.
  - During the test operation, the refrigerant running sound or the magnetic sound of a solenoid valve may become loud and the LED display may change, but these are not malfunctions.
  - During the test operation, it is not possible to stop the unit operation from a remote controller. To abort the operation, press the **BS3 RETURN** button. The unit will stop after ±30 seconds.
- 6 Close the front panel in order to let it not be the cause of misjudgement.
- 7 Check the test operation results by the LED display on the outdoor unit.

	H1P	H2P	H3P	H4P	H5P	H6P	H7P
Normal completion	●	●	☀	●	●	●	●
Abnormal completion	●	☀	☀	●	●	●	●

- 8 When the test operation is fully completed, normal operation will be possible after 5 minutes.  
Otherwise, refer to "Correcting after abnormal completion of the test operation" on page 18 to take actions for correcting the abnormality.

### Correcting after abnormal completion of the test operation

The test operation is only completed if there is no malfunction code displayed on the remote controller. In case of a displayed malfunction code, perform the following actions to correct the abnormality:

- Confirm the malfunction code on the remote controller


Installation error	Error code	Remedial action
The stop valve of an outdoor unit is left closed.	E3 E4 F3 UF	Check referring to the table in "11.4. Additional refrigerant charge" on page 13
The phases of the power to the outdoor units are reversed.	U1	Exchange two of the three phases (L1, L2, L3) to make a positive phase connection.
No power is supplied to an outdoor unit, control box or air handling unit (including phase interruption).	U1 U4	Check if the power wiring for the outdoor units are connected correctly. (If the power wire is not connected to L2 phase, no malfunction display will appear and the compressor will not work.)
Incorrect interconnections between units	UF	Check if the refrigerant line piping and the unit wiring are consistent with each other.
Refrigerant overcharge	E3 F6 UF	Recalculate the required amount of refrigerant from the piping length and correct the refrigerant charge level by recovering any excessive refrigerant with a refrigerant recovery machine.
Insufficient refrigerant	E4 F3	Check if the additional refrigerant charge has been finished correctly. Recalculate the required amount of refrigerant from the piping length and add an adequate amount of refrigerant.

- After correcting the abnormality, press the **BS3 RETURN** button and reset the malfunction code.
- Carry out the test operation again and confirm that the abnormality is properly corrected.

## 13. SERVICE MODE OPERATION


### Vacuuming method

At the first installation, this vacuuming is not required. It is required only for repair purposes.

- 1 When the unit is at standstill and under the setting mode 2, set the required function B (refrigerant recovery operation/vacuuming operation) to **ON** (ON).
  - After this is set, do not reset the setting mode 2 until the vacuuming is finished.
  - The H1P LED is on and the remote controller indicates **TEST** (test operation) and  (external control) and the operation will be prohibited.
- 2 Evacuate the system with a vacuum pump.
- 3 Press the **BS1 MODE** button and reset the setting mode 2.

### Refrigerant recovery operation method

by a refrigerant reclaiming

- 1 When the unit is at standstill and under the setting mode 2, set the required function B (refrigerant recovery operation/vacuuming operation) to **ON** (ON).
  - The air handling unit and the outdoor unit expansion valves will fully open and some solenoid valves will be turned on.
  - The H1P LED is on and the remote controller indicates **TEST** (test operation) and  (external control) and the operation will be prohibited.

- 2 Cut off the power supply to the control box, air handling unit and the outdoor unit with the circuit breaker. After the power supply to one side is cut off, cut off the power supply to the other side within 10 minutes. Otherwise, the communication between the air handling and outdoor unit may become abnormal and the expansion valves will be completely closed again.
- 3 Recover the refrigerant by a refrigerant reclaimer. For details, see the operation manual delivered with the refrigerant reclaimer.

## 14. CAUTION FOR REFRIGERANT LEAKS

### Introduction

The installer and system specialist shall secure safety against leakage according to local regulations or standards. The following standards may be applicable if local regulations are not available.

This system uses R410A as refrigerant. R410A itself is an entirely safe non-toxic, non-combustible refrigerant. Nevertheless care must be taken to ensure that air conditioning facilities are installed in a room which is sufficiently large. This assures that the maximum concentration level of refrigerant gas is not exceeded, in the unlikely event of major leak in the system and this in accordance to the local applicable regulations and standards.

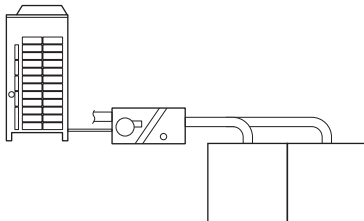
### Maximum concentration level

The maximum charge of refrigerant and the calculation of the maximum concentration of refrigerant is directly related to the humanly occupied space in to which it could leak.

The unit of measurement of the concentration is kg/m<sup>3</sup> (the weight in kg of the refrigerant gas in 1 m<sup>3</sup> volume of the occupied space).

Compliance to the local applicable regulations and standards for the maximum allowable concentration level is required.

According to the appropriate European Standard, the maximum allowed concentration level of refrigerant to a humanly space for R410A is limited to 0.44 kg/m<sup>3</sup>.



**Pay special attention to places, such as a basements, etc. where refrigerant can stay, since refrigerant is heavier than air.**

### Procedure for checking maximum concentration

Check the maximum concentration level in accordance with steps 1 to 4 below and take whatever action is necessary to comply.

- 1 Calculate the amount of refrigerant (kg) charged to each system separately.

amount of refrigerant in a single unit system (amount of refrigerant with which the system is charged before leaving the factory)	+	additional charging amount (amount of refrigerant added locally in accordance with the length or diameter of the refrigerant piping)	=	total amount of refrigerant (kg) in the system
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#### NOTE

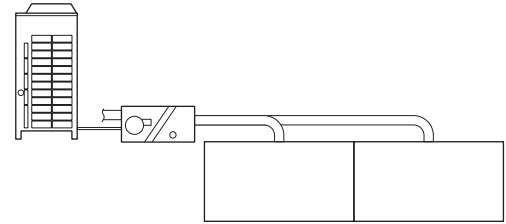


Where a single refrigerant facility is divided into 2 entirely independent refrigerant systems, use the amount of refrigerant with which each separate system is charged.

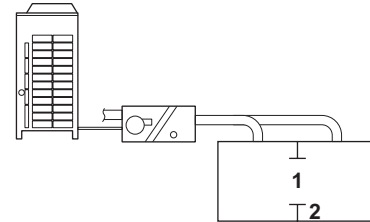
- 2 Calculate the smallest room volume (m<sup>3</sup>)

In a case such as the following, calculate the volume of (A), (B) as a single room or as the smallest room.

- A. Where there are no smaller room divisions



- B. Where there is a room division but there is an opening between the rooms sufficiently large to permit a free flow of air back and forth.



- 1 opening between rooms
- 2 partition  
(Where there is an opening without a door or where there are openings above and below the door which are each equivalent in size to 0.15% or more of the floor area.)

- 3 Calculating the refrigerant density using the results of the calculations in steps 1 and 2 above.

total volume of refrigerant in the refrigerant system <hr style="width: 100px; border: 0.5px solid black;"/> size (m <sup>3</sup> ) of smallest room in which there is an air handling unit installed	≤	maximum concentration level (kg/m <sup>3</sup> )
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If the result of the above calculation exceeds the maximum concentration level then make similar calculations for the second then third smallest room and so until the result falls short of the maximum concentration.

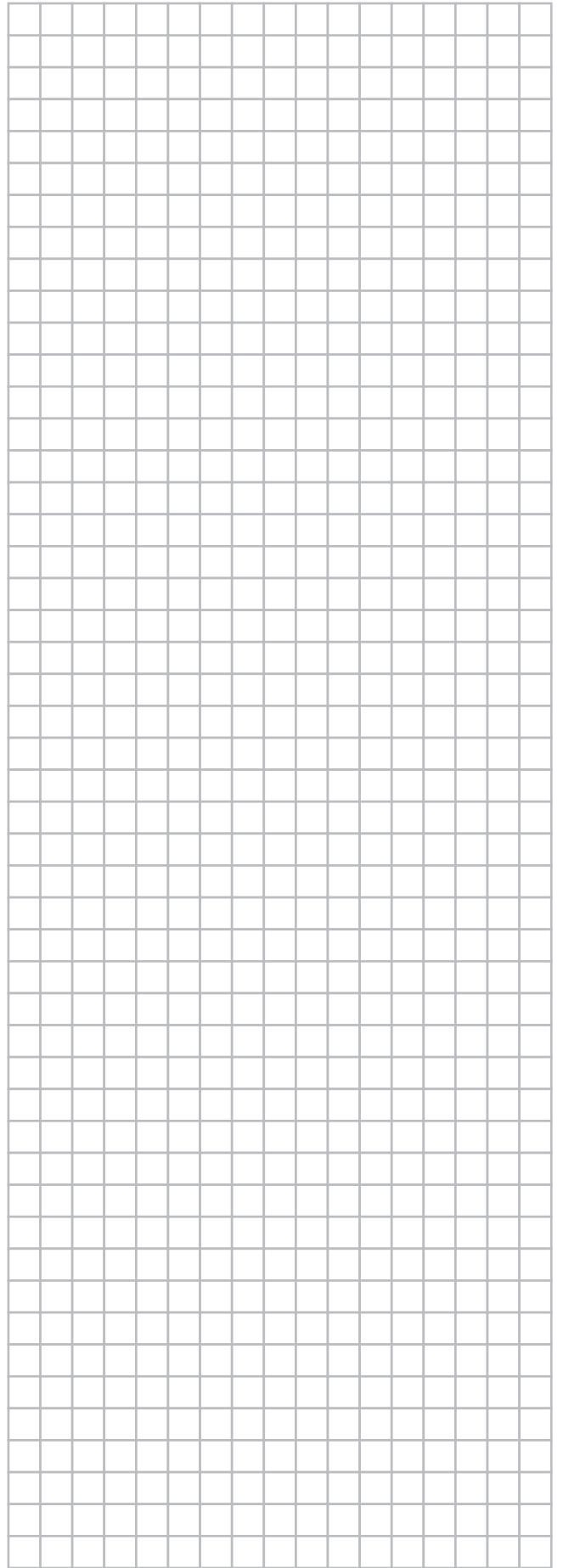
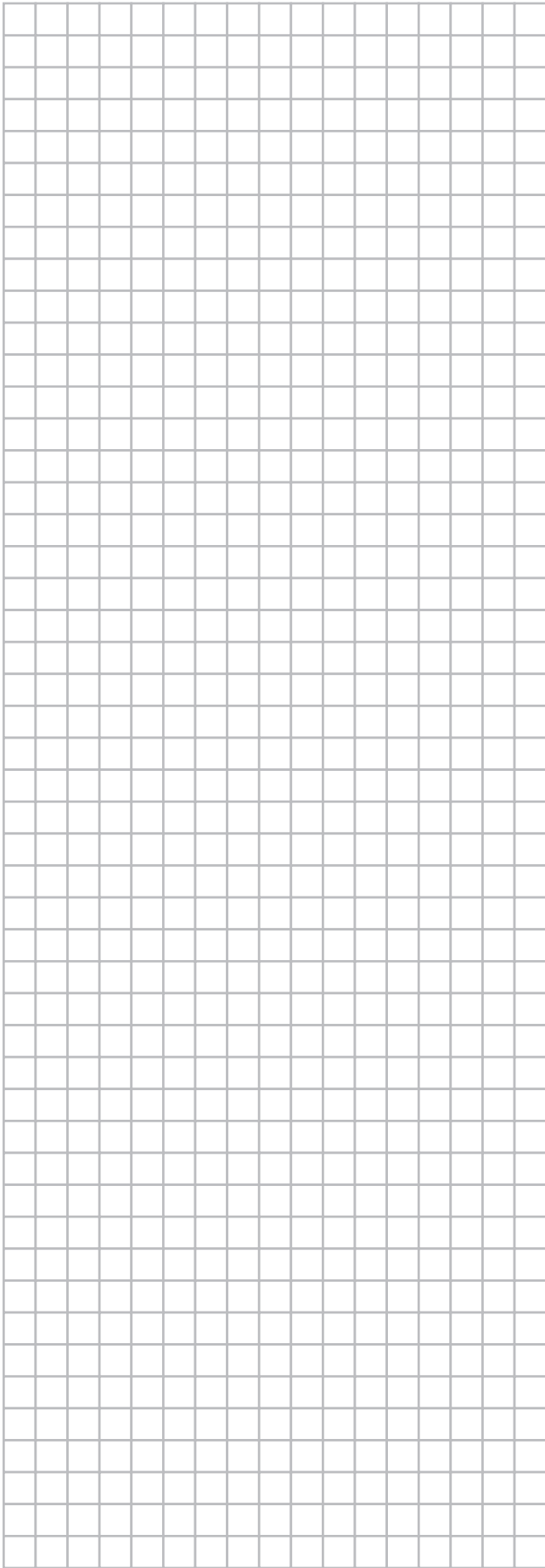
- 4 Dealing with the situations where the result exceeds the maximum concentration level.

Where the installation of a facility results in a concentration in excess of the maximum concentration level then it will be necessary to revise the system.

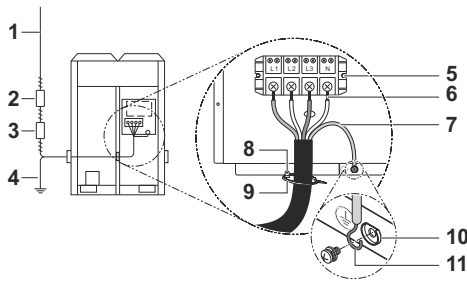
Please consult your supplier.

## 15. DISPOSAL REQUIREMENTS

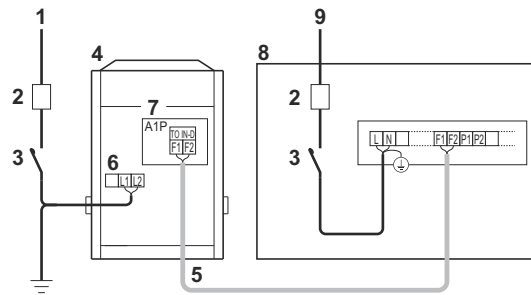
Dismantling of the unit, treatment of the refrigerant, of oil and of other parts must be done in accordance with relevant local and national legislation.



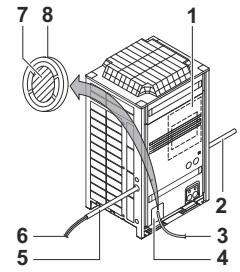




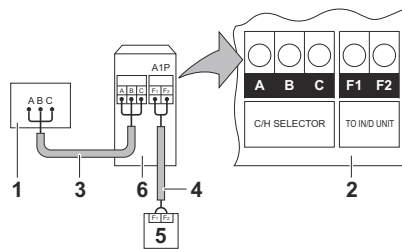
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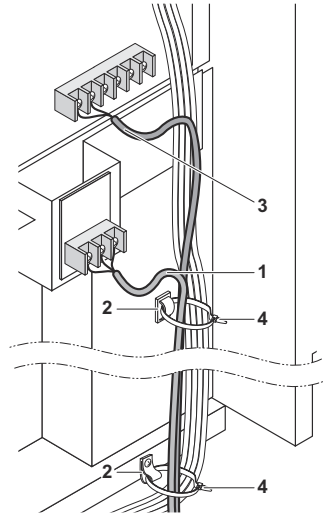
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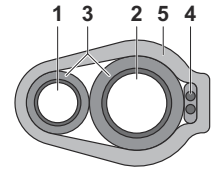
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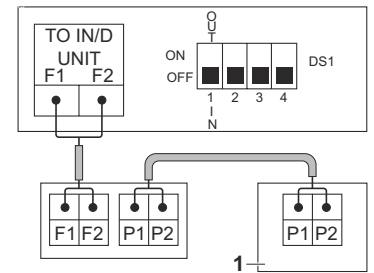
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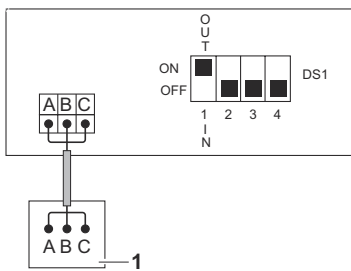
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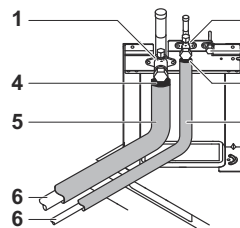
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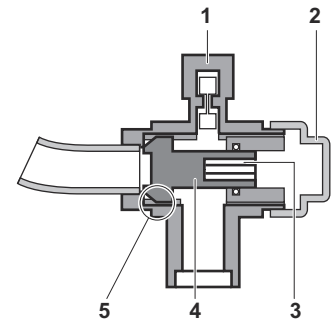
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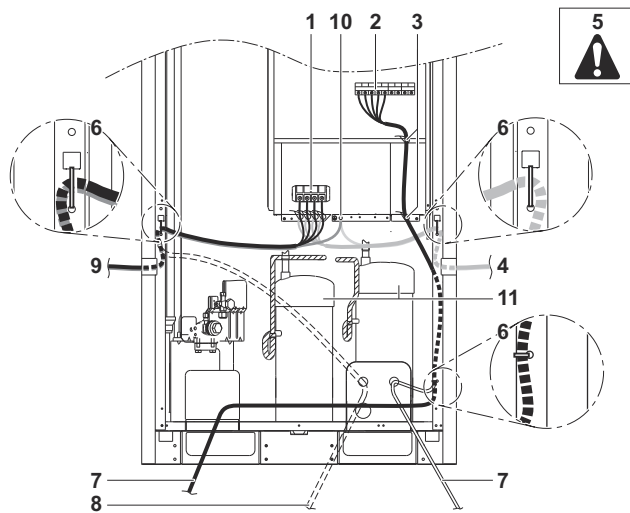
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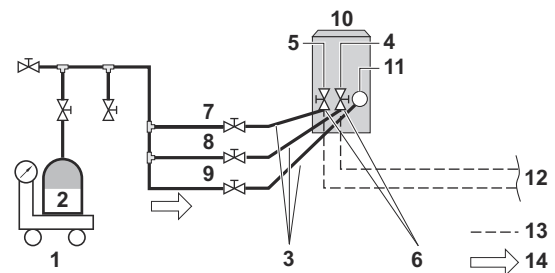
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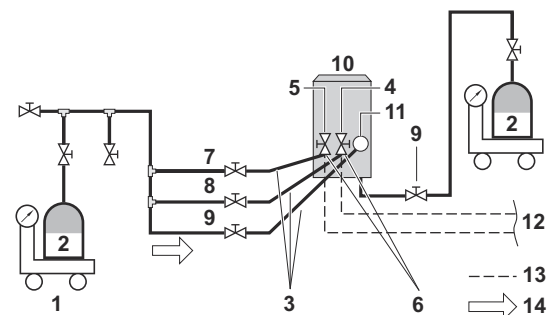
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